

Material	Smart PLA 1.75mm (All colours)
SKU	184-XX-21

Print Temperature	200 - 230°C
Table Temperature	0 - 60°C
Nozzle Size	0.4 mm
Nozzle Abrasion	None
Cooling Fan	80-100%
Drying Time	2 -4 Hours
Drying Temperature	30 - 40°C
Enclosure Type	Open
Enclosure Temperature	N/A
Support Withdrawal	Easy
Printer Compatibility	All FDM Desktop 3D Printers
Bambu AMS Compatibility	Yes
Print Speed	High
Print Detail	0.2 mm or higher
Warping	None
Stringing	Low
Layer Bonding	Good
Moisture Resistance	Low
Flexibility	Low
Spool Weight	1kg
Spool Material	Recycled Plastic
Recycled Content	None
Recyclability	Yes (100% Biodegradable)
Print Difficulty	Very Easy
Temperature Resistance	60°C
Colour Strength	High
Opacity	Opaque
Impact Resistance	High
Smell	None
Surface Treatment	Easy
Dissolution	Hard