



## Technical Data Sheet

| Material                 | ASA Everyday     |
|--------------------------|------------------|
| Print Temperature        | 250-280 °C       |
| Table Temperature        | 90-120 °C        |
| Print Speed (Volumetric) | 15 mm³/s         |
| Nozzle Size              | 0.4 mm           |
| Nozzle Abrasion          | None             |
| Cooling Fan (%)          | 0-30             |
| Drying Time              | 6-12 hours       |
| Drying Temperature       | 40-60 °C         |
| Enclosure Type           | Closed Frame     |
| Enclosure Temperature    | 50 °C            |
| Support Withdrawal       | Easy             |
| Printer Compatibility    | Closed Frame     |
| Bambu AMS Compatibility  | Avoid            |
| Print Difficulty         | Medium           |
| Print Detail             | 0.2 mm or higher |
| Finish                   | Matt             |
| Warping                  | Medium           |
| Stringing                | Medium           |
| Layer Bonding            | Good             |
| Moisture Resistance      | Low              |
| Flexibility              | High             |
| Recyclability            | No               |
| Temperature Resistance   | 110 °C           |
| Colour Strength          | High             |
| Opacity                  | Opaque           |
| Impact Resistance        | High             |
| Smell                    | Medium           |
| Surface Treatment        | Easy             |
| Dissolution              | Low              |

This Technical Data Sheet is provided to support engineers who care about consistency and capability, not just competitive comparison.

If you're developing a part, validating a material, or solving a printing problem, Kelvra is keen to help you get the correct filament choice.